



TECHNICAL SPECIFICATIONS			
LENGTH	Normal = L	ROLL MAX 10 m	
WALL THICKNESS		0.1 in	NEW 04.02
TEMPERATURE	Minimum	-4°F	NEW 06.10
	Maximum	194°F	NEW 05.05
CURVE RADIUS		1.5	NEW 04.04
INFLAMMABILITY		SELF-EXTINGUISHABLE B1	NEW 06.05
CORROSION RESISTANCE		YES	NEW 06.01
FLEX CYCLES		15	NEW 04.10
SUPPORT SPACING		20 in	NEW 04.03
RESISTANCE	To Traction	131 Lbf	NEW 04.08
	To Compression	247 Lbf	NEW 04.07
PRESSURE RESISTANCE	Negative	-28 in H <sub>2</sub> O	NEW 07.01
	Positive	31.5 in H <sub>2</sub> O	NEW 07.01
MAXIMUM INTERNAL AIR VELOCITY		164 ft/s	NEW 07.02
RECYCLABLE		NO	NEW 06.02
SEALING		THERMOGLUING	NEW 04.01
SUPPLY		ROLL	
RAW MATERIAL		PVC / CONSTRUCTION PAPER / ALUMINUM	

Essays were carried out on ducts with an internal diameter of 2 in

NEW	WdB TEST STANDARD
NEW 01.00	GENERAL TECHNICAL SPECIFICATIONS FOR FLEXIBLE DUCTS
NEW 04.01	SEALING OF FLEXIBLE DUCTS: CONSTRUCTION MODE
NEW 04.02	FLEXIBLE DUCT DIAMETER AND WALL THICKNESS MEASUREMENT
NEW 04.03	SUPPORT SPACING OF FLEXIBLE DUCTS UNDER NORMAL CONDITIONS
NEW 04.04	CURVE RADIUS OF FLEXIBLE DUCTS
NEW 04.07	RESISTANCE OF FLEXIBLE DUCTS TO DIAMETRICAL COMPRESSION
NEW 04.08	RESISTANCE OF FLEXIBLE DUCTS TO LONGITUDINAL TRACTION
NEW 04.10	RESISTANCE OF FLEXIBLE DUCTS TO FATIGUE DURING BEND CYCLES
NEW 05.05	CONDITIONING IN CIRCULATING AIR OVEN
NEW 06.01	FLEXIBLE DUCTS PHYSICOCHEMICAL PROPERTIES
NEW 06.02	RECYCLABILITY OF FLEXIBLE DUCTS
NEW 06.05	INFLAMMABILITY TEST
NEW 06.10	EXPOSURE TO LOW TEMPERATURES
NEW 07.01	RESISTANCE OF FLEXIBLE DUCTS TO POSITIVE AND NEGATIVE PRESSURES
NEW 07.02	AIR FLOW MAXIMUM ADMISSIBLE SPEED INSIDE FLEXIBLE DUCTS